

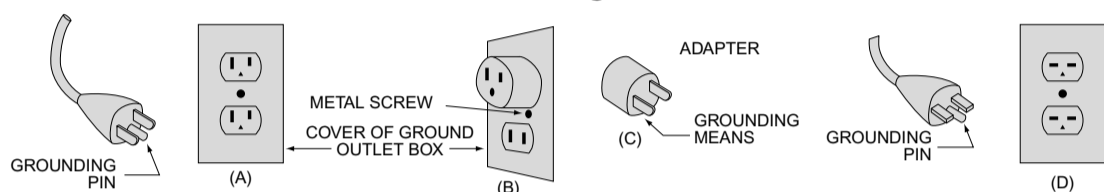
**IMPORTANT INSTRUCTIONS AND WARNING-Electric Devices****WARNING!**

When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electrical shock and personal injury, including the following.

Read all these instructions before operating this product and save these instructions.

**A. GROUNDING INSTRUCTIONS**

- In the event of a malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This tool is equipped with an electric cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into a matching outlet that is properly installed and grounded in accordance with all local codes and ordinances.
- Do not modify the plug provided - if it will not fit the outlet, have the proper outlet installed by a qualified electrician.
- Improper connection of the equipment-grounding conductor can result in a risk of electric shock. The conductor with insulation having an outer surface that is green with or without yellow stripes is the equipment-grounding conductor. If repair or replacement of the electric cord or plug is necessary, do not connect the equipment-grounding conductor to a live terminal.
- Check with a qualified electrician or service personnel if the grounding instructions are not completely understood, or if in doubt as to whether the tool is properly grounded.
- Use only 3-wire extension cords that have 3-prong grounding plugs and 3-pole receptacles that accept the tool's plug.
- Repair or replace damaged or worn cord immediately.
- This tool is intended for use on a circuit that has an outlet that looks like the one illustrated in Sketch A in Figure (below) (120V). The tool has a grounding plug that looks like the plug illustrated in Sketch A in Figure (below). A temporary adapter, which looks like the adapter illustrated in Sketches B and C, may be used to connect this plug to a 2-pole receptacle as shown in Sketch B if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet can be installed by a qualified electrician. The green-colored rigid ear, lug, and the like, extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box.

**Grounding Method**

- USE PROPER EXTENSION CORD. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table (below) shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

**Minimum gauge for cord**

Ampere Rating		Volts	Total length of cord			
			7.5m (25ft.)	15m (50ft.)	30m (100ft.)	45m (150ft.)
More Than		120V	7.5m (25ft.)	15m (50ft.)	30m (100ft.)	45m (150ft.)
Not More Than		240V	15m (50ft.)	30m (100ft.)	60m (200ft.)	90m (300ft.)
		Cord Number				
0	6	#18	#16	#16	#14	
6	10	#18	#16	#14	#12	
10	12	#16	#16	#14	#12	
12	16	#14	#12	Not Recommended		

**B. OTHER WARNING INSTRUCTIONS**

- For your own safety read instruction manual before operating tool.
- Wear eye protection.
- Replace cracked wheel immediately.
- Always use guards and eye shields.
- Do not overtighten wheel nut.
- Use only flanges furnished with the grinder.
- REMOVE ADJUSTING KEYS AND WRENCHES. From habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents.
- DON'T USE IN DANGEROUS ENVIRONMENT. Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well lighted.
- Risk of injury due to accidental starting. Do not use in an area where children may be present.
- DON'T FORCE TOOL. It will do the job better and safer at the rate for which it was designed.
- USE RIGHT TOOL. Don't force tool or attachment to do a job for which it was not designed.
- WEAR PROPER APPAREL. Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry that might get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.
- ALWAYS USE SAFETY GLASSES. Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses. Also use face or dust mask if cutting operation is dusty.
- SECURE WORK. Use clamps or a vise to hold work when practical. It's safer than using your hand and it frees both hands to operate tool.
- MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for best performance and to reduce the risk of injury to persons. Follow instructions for lubricating and changing accessories.
- DISCONNECT TOOLS before servicing; when changing accessories, such as blades, bits, cutters, and like.
- REDUCE THE RISK OF UNINTENTIONAL STARTING. Make sure switch is in off position before plugging in.
- USE RECOMMENDED ACCESSORIES. Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury to persons.
- NEVER LEAVE TOOL RUNNING UNATTENDED. TURN POWER OFF. Don't leave tool until it comes to a complete stop.
- For recommended operating speed for various applications, please follow the instructions of bur manufacturers.
- Use Accessories suitable for Max. 50,000min<sup>-1</sup> (rpm).
- The system functions normally in the environment where the temperature is at 0-40°C, humidity at 10-85% RH, atmospheric pressure at 500-1060hPa, and no moisture condensation in the Unit. Use at outside of these limits may cause malfunction.
- Store the system in the place where the temperature is at -10-60°C, humidity at 10-85% RH, atmospheric pressure at 500-1060hPa, and the system is not subject to air with dust, sulfur, or salinity.

**C. Important Instructions and Warning on ULTIMATE 500.**

- No lubrication is required to either motor or handpiece because ball bearings impregnated with grease in both motor and handpiece.
- Activation of Circuit Breaker means too much load is applied to the motor beyond the capacity the motor takes. This circuit breaker is designed to protect the motor, but it is desired to perform the grinding work without activating the circuit breaker.
- Never move Chuck Control Ring to the direction of LOOSEN while motor is running.
- Care should be taken not to drop micromotor handpiece on floor or hard work surface in order to avoid damage caused by impact shock.

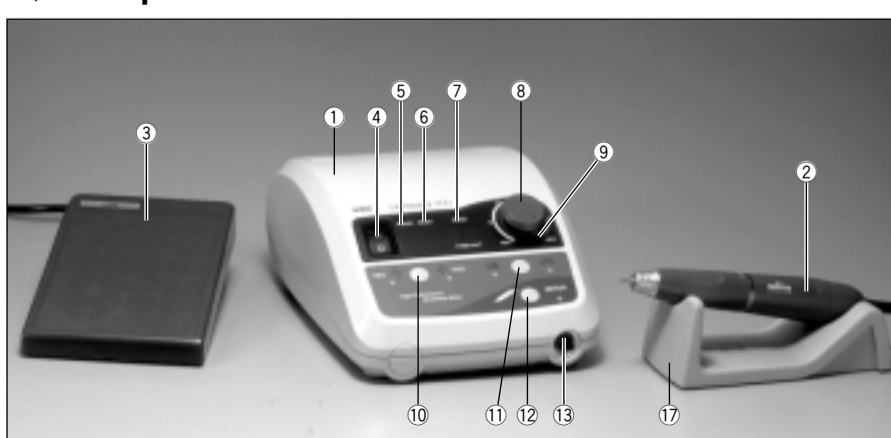
**Component Names**

Fig. 1

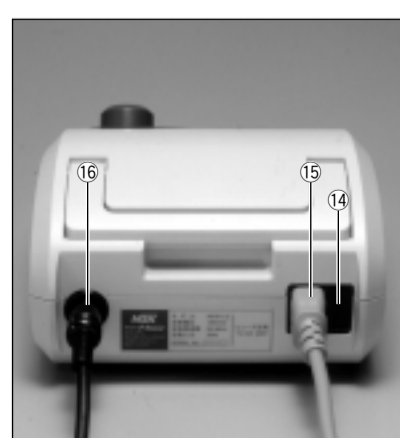


Fig. 2

- |                      |                                   |                        |
|----------------------|-----------------------------------|------------------------|
| ① Control Unit       | ⑦ Speed Display                   | ⑬ Motor Connector      |
| ② Motor Handpiece    | ⑧ Speed Control Knob              | ⑭ Inlet Box            |
| ③ Foot Pedal (FC-40) | ⑨ Speed Limit Release Button      | ⑮ Power Cord           |
| ④ Power Switch       | ⑩ Forward/Reverse Selector Switch | ⑯ Foot Pedal Connector |
| ⑤ Power Lamp         | ⑪ Hand/Foot Selector Switch       | ⑰ Handpiece Stand      |
| ⑥ Reset Lamp         | ⑫ Motor Switch                    |                        |

**CAUTION**

- The lamp which lights at the upper right of the unit is to consume the power remaining in the condenser on the circuit board. It continues to be lit for about 5 minutes after the power is turned off, but this is not a failure. This lamp is also to call attention to electric shocks during repair, service, etc., which do not affect ordinary use. (Translucent blue type)
- If you touch the circuit board while this lamp is lit during repair or service, you may get an electric shock.

**Set up of Control Unit****1. Mounting of Motor Handpiece**

Insert the motor cord plug locator into Motor Connector ⑬ aligning it with the groove of the connector, and tighten the motor cord plug nut to fix. (Fig. 3)



Fig. 3

**2. Mounting of Foot Pedal**

Insert the foot pedal cord plug locator into Foot Pedal Connector ⑯ aligning it with the groove of the connector. (Fig. 4)

\* Connection of the foot pedal is not required if the unit is used by hand operation only.



Fig. 4

**3. Connecting of Power Cord**

Securely insert the plug of Power Cord ⑮ into Inlet Box ⑭ at the back of the unit aligning it with the configuration. (Fig. 5)



Fig. 5

**Operation Procedure**

- Connect Power Cord ⑮ to a wall outlet.
- Make sure that Speed Control Knob ⑧ is at the lowest speed position.
- Turn Power Switch ④ ON (Green Power Lamp ⑤ will light).
- Select the rotation direction with Forward/Reverse Selector Switch ⑩. Each time this switch is pressed, the direction changes between FORWARD and REVERSE.
- Select the control method with Hand/Foot Selector Switch ⑪. Each time this switch is pressed, the method changes between the HAND and FOOT.

**Operation - 1****Manual Operation**

- Select HAND with Hand/Foot Selector Switch ⑪.
- Preset the rotation speed with Speed Control Knob ⑧ with checking the speed on the Speed Display ⑦.
- Press Motor Switch ⑫, and the motor will run.
- To stop the motor, press Motor Switch ⑫ again.

**Operation - 2****Operation by Foot Pedal**

- Select FOOT with Hand/Foot Selector Switch ⑪.
- Preset the maximum rotation speed with Speed Control Knob ⑧ with checking the speed on the Speed Display ⑦.
- Depress Foot Pedal ③, and the motor will run. The rotation speed can be variably controlled within the preset maximum rotation speed range according to the amount of depressing Foot Pedal ③.

**Auto speed mechanism**

To Fix the speed within the rotation speed range set by the volume, press Motor Switch ⑫ while the motor is running at the desired speed. The display lamp will flash and the rotation speed can be maintained even if Foot Pedal ③ is released. To cancel it, press Motor Switch ⑫ again or depress Foot Pedal ③ again.

**Speed Limit**

For use of a small-diameter round bur or fisher bur at 40,000 min<sup>-1</sup>(rpm) or more, pressing Speed Limit Release Button ⑨ and turning Speed Control Knob ⑧ allows setting of up to 50,000 min<sup>-1</sup>(rpm).

**CAUTION**

Use of 40,000 min<sup>-1</sup>(rpm) or more is allowable only when the bur manufacturer specifies the bur's acceptable rotation speed to be 40,000 min<sup>-1</sup>(rpm) or more.

**Protective Circuit for Motor**

When the motor is operated with a load exceeding the limit or the handpiece is in an unrotational condition, the circuit to protect the motor and unit works to stop the power supply to the motor, whereby red Reset Lamp ⑥ lights and an error code appears on Speed Display ⑦.

**How to reset the protective circuit**

During manual operation, it can be reset by pressing Motor Switch ⑫ again. During operation by foot pedal, depress Foot Pedal ③ back to stop, and the protective circuit will be reset.

**Memory Function**

When the Power Switch ④ is turned on, the rotation direction and HAND/FOOT selections made when the main switch was last turned off are restored. Special attention should be given to the rotation direction.

**Error Code**

When the motor is stopped due to some trouble such as a failure, overload, wire breakage or misuse, Speed Display ⑦ displays the error code for checking the status of the unit and understanding the cause of the trouble easily.

Error code	Description	Cause
E 0	Self-check error	Abnormal internal memory Broken internal memory
E 1	Overcurrent detection error	Long-time use at a high load (overcurrent) Shorted cord (power line) Shorted motor winding
E 2	Overvoltage detection error	Severed cord (power line)
E 3	Motor sensor error	Faulty sensor (Hall IC) in the motor Disconnected motor cord Severed cord (signal line)
E 4	Unit overheat error	Temperature rise in the unit due to long-time use at a high load Unit placed under high temperature
E 5	Brake circuit error	Abnormal voltage generated in start / stop circuit Faulty start / stop circuit
E 6	Rotor lock error	Open chuck Faulty handpiece Faulty motor

For countermeasures against error displays, see the section on troubleshooting.

